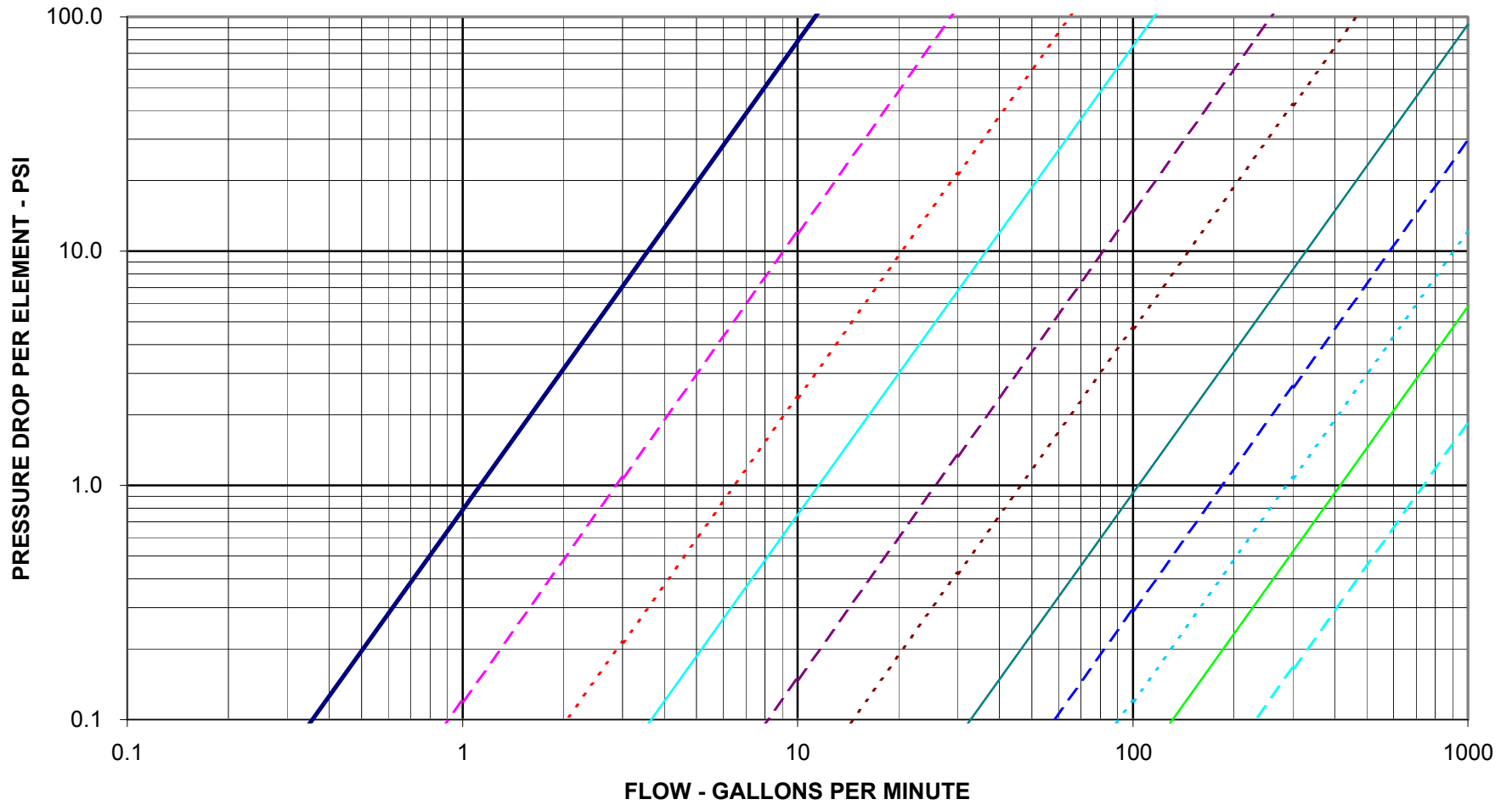


FIGURE 6 - ISG TURBULENT FLOW
SP. GR. = 1; VISC. = 1 CPS



— 0.625 IN. DIA.	- - - 1 IN. DIA.	... 1.5 IN. DIA.	— 2 IN. DIA.	- - - 3 IN. DIA.	... 4 IN. DIA.
— 6 IN. DIA.	- - - 8 IN. DIA.	... 10 IN. DIA.	— 12 IN. DIA.	- - - 16 IN. DIA.	